

Technical data sheet

Product name: Terralene[®] HD 2400
Date of issue: 15 December 2020

Version: 1.0

Designation of product, preparation and manufacturer

Trade name: Terralene[®] HD 2400
Use of product: Biobased high density polyethylene, suitable for extrusion blow moulding. Contains additives. The biobased carbon content (BCC) is 60 % (measured according ASTM D6866).
Manufacturer: FKUR Kunststoff GmbH
 Siemensring 79
 D - 47 877 Willich
 Phone: + 49 (0) 2154 / 92 51-0
 Fax: + 49 (0) 2154 / 92 51-51
 Mail: info@fkur.com
 Web: www.fkur.com

Mechanical properties

Modulus of elasticity	975	[MPa]	ISO 527
Tensile strength	26	[MPa]	ISO 527
Tensile strain at tensile strength	14	[%]	ISO 527
Tensile stress at break	11	[MPa]	ISO 527
Tensile strain at break	44	[%]	ISO 527
Notched impact strength (Charpy), RT	12	[kJ/m ²]	ISO 179-1/1 eA
Impact Strength (Charpy), RT	140	[kJ/m ²]	ISO 179-1/1 eU

The values listed have been established on standardized test specimens (DIN EN ISO 3167, type A) at standard temperature and humidity conditions.

Physical properties

Melt flow rate (190 °C/21.6 kg)	25	[g/10 min]	ISO 1133
Melting temperature	130 - 145	[°C]	ISO 3146-C
Density	0.935	[g/cm ³]	ISO 1183

The figures should be regarded as guide values only. Under certain conditions the properties can be influenced to a significant extent by the processing conditions.

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Processing and Handling Information

General

Terralene[®] is a compound mainly based on biobased polyethylene. It can contain additives, fossil polyolefins and reinforcing fillers. Due to its chemical structure it can be seen as drop-in solution to replace fossil polyolefins and shall be handled and processed like standard polyolefins.

Drying

If packed in its original packaging and stored in good conditions drying is not necessary.
If moisture uptake is too high, Terralene[®] can be dried at 60 °C for a period of 2 - 4 hours.

Storage

If not specified otherwise product life is 6 month after shipment from Sellers warehouse if product is in its original packaging, stored under dry (max. 70% relative humidity) and dark conditions (not exposed to sunlight at a temperature of 5 °C to max. 30°C (ambient temperature)). It is important to observe that a major drop in external air temperature (e.g. during transportation) can result in a development of water condensate. Prior to the processing of the material, it should be ensured that there is no condensate on the packaged product.

Finished products made from Terralene[®] shall be stored dry and cold. It is recommended to wrap goods in black PE liners to protect them against moisture and UV radiation. Storage time depends on processing parameters and of climate conditions in the respective area. Because of these essential and complex interacting parameters, FKUR Kunststoff GmbH cannot give any shelf life guarantees for finished products. Please notice that the conditions mentioned above depend on experience of our customers. Each customer should execute individual storage tests according to product specifications and storage requirements.

Legal notice

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